



VIEW A

- NOTES**
- MMAW: E49xx electrode (AS/NZS 4855)
GMAW: B-T49 wire (AS/NZS ISO 17632)
 - H.D. GALV TO AS/NZS 4680
 - POST BASE PLATE: HA250
 - BLACK BASEPLATE: 10007391

BILL OF MATERIALS		
PART DESCRIPTION	QTY	PART NO.
Z-Post on B/P (720mm) OR Ezy-Guard 4 Z-Post (777mm)	1	10007408 10007393
M20 x 50 Hex Head	2	10006180
BOTTOM PLATE	1	10007626
M20 CAST-IN SOCKET	2	10006516
M24 X 50 HEX BOLT	2	10006470
M24 ROUND FLAT WASHER	2	10001227

REV	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
7	06-02-2017	12mm DIA HOLES REMOVED	MC	SE	LG
6	31-03-2016	CAST-IN BRACKET REPLACED, BOM ADDED	MC	SE	LG
5	03-03-2016	WAS 777mm OA DRAWING	LG	MC	LG
4	13-01-2016	DIM ADDITION	LG	SE	LG
3	21-01-2015	PART NUMBERS ADDED & HEIGHT INCREASE	LG	SE	LG
2	12-01-2015	DIMENSION ADD	LG	SE	LG
1	12-01-2015	WELD DETAIL ADDED	LG	SE	LG

DRAWING NUMBER	REFERENCE DRAWINGS

	NAME	DATE
DRAWN	LG	20-01-2014
CHECKED	SE	20-01-2014
APPROVED	LG	21-01-2014
SCALE	N.T.S. @	A3
ISSUE FOR	INFORMATION ONLY	

INGAL CIVIL PRODUCTS
 57-65 AIRDS ROAD
 MINTO, N.S.W
 AUSTRALIA 2566
 PH. +61 2 9827 3333
 FAX +61 2 9827 3300
 www.ingalcivil.com.au

DRAWING AND CONTENTS ARE COPYRIGHT TO
 INGAL CIVIL PRODUCTS AND CAN ONLY BE USED
 WITH PRIOR WRITTEN CONSENT FROM INGAL CIVIL
 PRODUCTS

PROJECT	TITLE
	EZY-GUARD SMART POST ON BASE PLATE CAST-IN ASSEMBLY DETAIL

INGAL CIVIL PRODUCTS PART No.	DRAWING No.
EZY-SM-125	EZY-SM-125