



Conical Steel, with seamless weld technology.

Seamless weld technology (SWT) makes Valmont conical steel columns a great starting point for your next decorative lighting project. Seamless weld technology allows Valmont to produce a column with a nearly invisible weld. The absence of a vertical seam elevates the aesthetic of the column giving it a more modern and contemporary feel.

SWT columns can easily be paired with custom bracketry and finishes to tailor fit their aesthetics and functionality to the needs of the project.

Height (m)	Top (mm)	Base (mm)	Door Height (mm)	Door Width (mm)	Door Position (mm)	Internal Dims (mm)	Root Length (mm)	Bolt Spacing (mm)	Flange Dims (mm)
12mm per meter taper rate									
4	76	146	500	100	500	67	800	200	260
5	76	146	500	100	500	67	800	200	260
6	76	160	500	100	500	84	1000	200	260
8	76	186	600	115	500	91	1200	300	420
10	76	214	600	115	500	121	1500	300	420
12	76	240	600	115	500	156	1700	300	420

Height (m)	Top (mm)	Base (mm)	Door Height (mm)	Door Width (mm)	Door Position (mm)	Internal Dims (mm)	Root Length (mm)	Bolt Spacing (mm)	Flange Dims (mm)
17mm per meter taper rate									
4	76	157	500	100	500	73	800	200	260
5	76	175	500	100	500	96	800	200	260
6	76	195	500	100	500	117	1000	200	260
8	76	232	600	115	500	136	1200	300	420
10	76	272	600	115	500	177	1500	300	420
12	76	309	600	115	500	216	1700	300	420



Zero Emission Pole
by valmont 



seamless weld technology

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